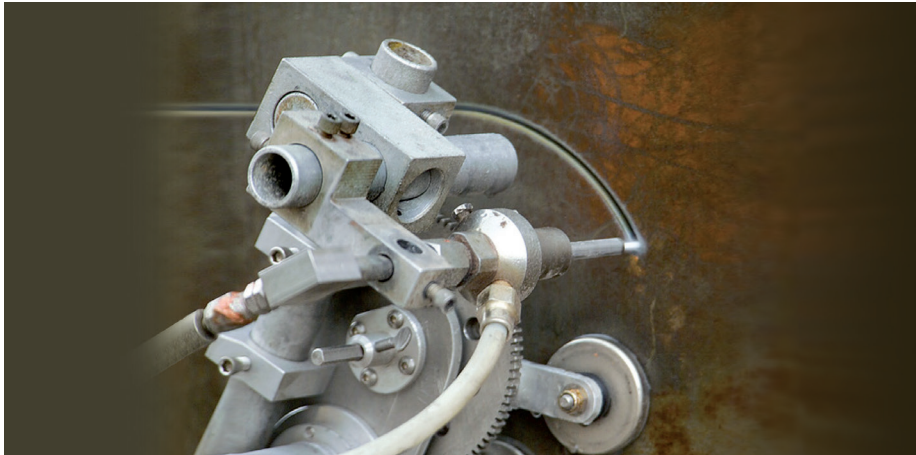


Application Data

Abrasive Cutatng (Cold Cutting)



Benefits of Water Jetting

- Extreme accuracy of cut without any heat affected zone
- Leaves a machined like finish
- Edges can be bevelled for weld preparation
- Will cut virtually any material
- Can be used in hazardous/explosive areas
- Eliminates the need for plant shutdown
- Even suitable for decommissioning of munitions
- The process keeps the operator away from the cutting process
- Environmentally friendly, does not create any smoke or fumes
- The water jet is non-contact & therefore does not become blunt nor snags
- The pump is versatile & can be used for other cleaning & cutting applications

Typical Pumps & Performances		
Pump	Performance	Application
Ultrabar 10	10lpm at 2600bar (2.8gpm at 38,000psi)	Cutting smaller material on sites with limited access
Ultrabar 15	14lpm at 2750bar (3.7gpm at 40,000psi)	Medium duty cutting
Ultrabar 24	23lpm at 2750bar (6.1gpm at 40,000psi)	Heavy duty cutting of thick materials

Abrasive cutting is a term used when UHP water at 2500-3000bar is mixed with fine abrasive to form a powerful cutting jet able to cut through steel & concrete centimetres thick. The water jet travels at 500-600m/sec, carrying the abrasive which cuts the material.

Within the cutting nozzle assembly, the velocity of the water jet creates a venturi effect which draws in fine, dry abrasive which is metered from a nearby hopper. As there is virtually no heat or spark generation, this process is also referred to as Cold Cutting & is commonly used in hazardous areas such as in refineries

or on offshore platforms.

The abrasive nozzle attaches to a manipulator which is generally attached to the steel surface being cut with magnets. The nozzle is then moved with a hydraulic or pneumatic motor at a controlled speed depending on the thickness of the material being cut.



Ultrabar 10EC Offshore unit



Cutting large a diameter pipe



Cutting a section from an oil storage tank



Ultrabar 24DRT unit

This information is intended to be a guide only. The required pump size & performance can vary depending on many factors including rate of work required, hardness of deposit or work piece, operator skill, site access etc.

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Certificate Number 4257

In line with the Company's policy of research and development, alterations in design, dimensions and appearance are incorporated from time to time in order to ensure that important developments are included at the earliest opportunity. The Company, therefore, reserves the right to alter design, dimensions etc without notice.